Singularities of generic hypersurface projections

Problem 1. Let $X \subseteq \mathbf{P}^r$ be a smooth surface.

(a) Adapt the proof that curves are birational to a nodal plane curve to show that there is a generic linear projection $\pi: \mathbf{P}^r \dashrightarrow \mathbf{P}^5$ such that $\pi|_X$ is an isomorphism onto its image.

(b) If one projects to \mathbf{P}^4 or \mathbf{P}^3 , what singularities do you think the image of X could have?

Remark. A theorem of Severi says that the only non-degenerate smooth surface in \mathbf{P}^5 that projects to a smooth surface in \mathbf{P}^4 is the Veronese surface $\nu_2(\mathbf{P}^2) \subseteq \mathbf{P}^5$.

For the next problem, we use the following:

Fedder's Criterion. Let k be a field of characteristic p > 0, and consider $f \in R = k[x_1, x_2, ..., x_n]$. Then, R/(f) is F-pure if and only if

$$f^{p-1} \notin (x_1^p, x_2^p, \dots, x_n^p).$$

In particular, if $f^{p-1} \notin (x_1^p, x_2^p, \dots, x_n^p)$, then R/(f) is weakly normal.

Problem 2. Let k be a field of characteristic p > 0. Using Fedder's criterion, prove the following rings are F-pure, and hence weakly normal:

(a) k[[x, y, z]]/(xyz).

(b)
$$k[[x, y, z]]/(x^2 - yz^2)$$
, if char $k \neq 2$.

(c) $k[s, t, u, x, y, z]/(stux^2 - stuyz^2)$, if char $k \neq 2$.